

Nuclear Science and Security Consortium

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Fuel inventory characterization for fast spectrum molten salt reactors

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- A review of the Breed-and-Burn (B&B) concept in solid fuel
- The breed and burn (B&B) cycle in Molten Salt Reactors (MSRs)
- Methodology
- Parametric analysis on a single cell model
- Full core model



In the B&B cycle fissile material is bred and burned in situ





- No enrichment
 - at equilibrium the system is only fed with fertile material (natural, depleted, or recovered uranium).
- No reprocessing
 - this differs from breeder reactors in which bred fuel is removed and used to start/fuel a new reactor



The B&B cycle in solid fuel is limited by radiation damage on the cladding







The B&B cycle in solid fuel is limited by radiation damage on the cladding







The B&B cycle in solid fuel is limited by radiation damage on the cladding







The B&B cycle in liquid fuel is controlled by the rate at which salt is fed and removed





At equilibrium:

- Salt in the core (including fuel) is discarded at a constant rate
- Salt is replaced at the same rate with fertile salt (total volume is kept constant)
- Non-soluble fission products (gaseous and noble metals) are removed, typically at a much faster pace



There are two main differences in a B&B cycle employing solid and liquid fuel

Solid fuel

- Limited by radiation damage to cladding.
- Can select which fuel batch is discarded (i.e., the one with the highest burnup).

Liquid fuel

- Not limited by radiation damage.
- Fuel is mixed; when salt is discarded it contains infinitesimal salt "batches" at any burnup level.



A parametric analysis was carried out to determine B&B options in MSRs

Parameters

- Carrier salt
 - (NaF+[*FP*]F_x) KF [*Actinides*]F₄ (43/24/33)
 - $(^{7}LiF+[FP]F_{x}) [Actinides]F_{4} (87.5/22.5/33)$
 - (Na³⁷Cl+[*FP*]³⁷Cl_x) [*Actinides*]³⁷Cl₃ (77/33)
- Fertile material
 - Uranium
 - Thorium
- Feed/removal rate (wide range)





• The unit cell model consists of an infinite volume of salt.

Viable combinations were down

selected using a unit cell model

 A salt, fertile material, and feed/ removal rate combination is considered viable if the equilibrium k_{inf} > 1.



A modified version of Serpent 2 was employed for equilibrium calculations

- Calculations were set to determine the equilibrium core composition (no transition).
- All isotopes were removed with a given time constant and replaced with an adequate amount of fertile fuel salt.
- Gasses and noble metals and were removed with an in-core half-life of 30 min.
- No additional reprocessing was assumed for other fission products.
- The nominal power level for depletion was fixed at 300 W/cm³.



The B&B cycle fueled with natural uranium can only be sustained in a chloride salt





The chloride salt enables a faster neutron spectrum







The B&B cycle fueled by thorium can not be sustained (as was expected)







Increasing the actinides concentration provides larger margins for criticality



- Higher actinide concentrations are possible, but increase the melting temperature
- Trade-off between operational temperature and reactor size



Equilibrium k_{inf} for chloride salt as a function of discharge burnup and heavy metal densities.



Power density has virtually no impact on criticality range and margins





Equilibrium k_{inf} for the chloride salt as a function of discharge burnup with different power densities.



Full core equilibrium calculations were performed for chloride salt



- A right cylinder geometry with a 1:1 diameter to height ratio was employed.
- A 1 m reflector on all sides was used for each core.
- The volume of the core was varied searching for the minimum critical volume at equilibrium.



The minimum core volume is ~30 m³ A burnup of ~40% can be achieved

Reflector Material	[Act.]Cl₃ (molar %)	Radius (m) (Excluding ref.)	HM load (t)	Burnup (FIMA)
Lead	33	2.30	120	0.403
	40	1.95	78	0.397
	50	1.70	56	0.407
Steel	33	2.80	216	0.404
	40	2.45	156	0.409
	50	2.25	129	0.432



At equilibrium Pu-239 is less than 70% of the total plutonium





System	Discarded Pu (kg/GWeYr)	
PWR	275	
MSR	175	

Plutonium isotope



B&B MSR discharged fuel features reduced radiotoxicity





B&B MSR at equilibrium per unit of energy generated.



Conclusions



- The feasibility of a breed and burn cycle in molten salt reactors was explored using multiple parameters.
- Chloride salt operating with the uranium-plutonium cycle was the only feasible combination.
- A full core model determined that a ~40% burnup can be achieved and a relatively large core would be required.
- Basic waste characteristics were established.
- Future work will use fuel cycle data to investigate safeguard strategies for molten salt reactors



Thank you for your attention. Questions?





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