

# Dissolution and Electrochemical Recovery of $\text{UO}_2$ , $\text{UO}_3$ , and $\text{U}_3\text{O}_8$ in Ionic Liquids

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# Introduction



**Department and University: UNLV**  
**Radiochemistry Program**  
**Academic Advisor: Dr. Frederic Poineau**  
**NSSC Research Focus Areas:**  
**Radiochemistry and Nuclear Forensics**  
**Planned Graduation Date: May 2022**

**Lab Mentor and Partner Laboratory: Dr.**  
**Robert Rundberg at Los Alamos National**  
**Laboratory (LANL)**

## **Mission Relevance of Research:**

This work contributes to advances in characterization and detection of nuclear materials, by providing data on the dissolution, speciation, and recovery of uranium oxide materials. This data can contribute to nuclear forensics investigations and adds to the pursuit of knowledge regarding processing and recycling of nuclear materials.

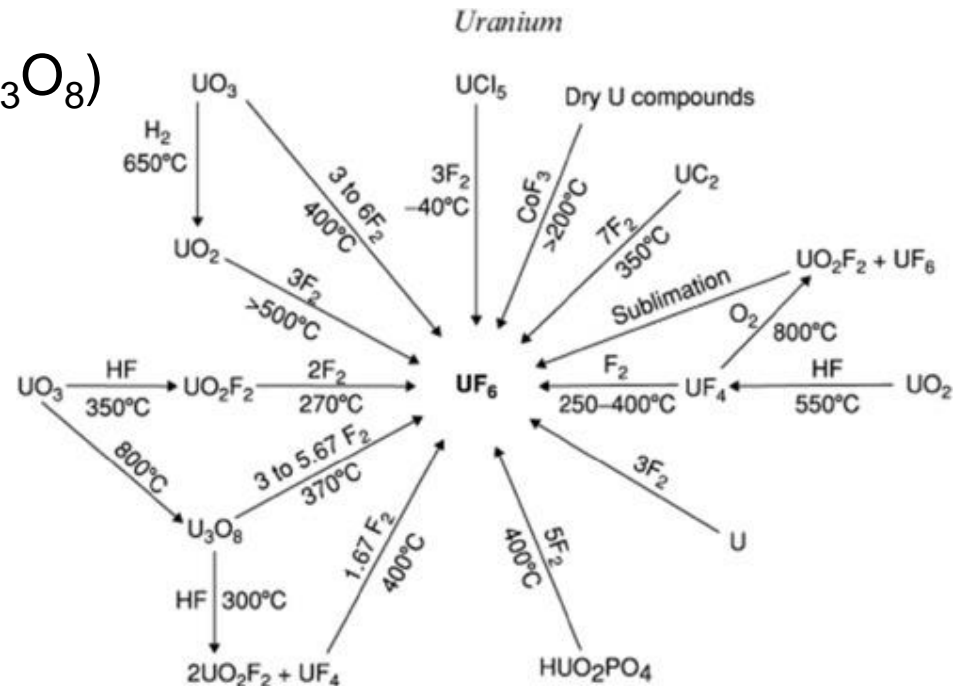
# Outline

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- Synthesis of three uranium oxide compounds
- Dissolution of uranium oxides in ionic liquids with ozone
- Electrochemical deposition
- Liquid Scintillation Counting and UV-Vis spectroscopy of dissolved solutions
- Scanning Electron Microscopy and Energy Dispersive X-Ray Spectroscopy
- Conclusions and my NSSC experience

# Synthesis of Uranium Oxides

- Purpose: To measure dissolution kinetics/speed through LSC counting
  - Required materials
    - Soluble uranyl nitrate, water, dissolved U-233 spike, ammonium hydroxide, centrifuge, furnace
  - After synthesizing each of the three oxides needed for dissolution ( $\text{UO}_2$ ,  $\text{UO}_3$ ,  $\text{U}_3\text{O}_8$ ) experiments are run under standard conditions, and aliquots removed at specific time points
  - The activity of the IL aliquot will show dissolution over time
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- The diagram illustrates the various chemical pathways to synthesize  $\text{UF}_6$  from different uranium compounds. The central compound is  $\text{UF}_6$ . The pathways include:
- $\text{UO}_3 \xrightarrow{\text{H}_2, 650^\circ\text{C}} \text{UO}_2 \xrightarrow{3\text{F}_2, >500^\circ\text{C}} \text{UF}_6$
  - $\text{UO}_3 \xrightarrow{3 \text{ to } 6\text{F}_2, 400^\circ\text{C}} \text{UF}_6$
  - $\text{UO}_2 \xrightarrow{3\text{F}_2, >500^\circ\text{C}} \text{UF}_6$
  - $\text{UO}_3 \xrightarrow{\text{HF}, 350^\circ\text{C}} \text{UO}_2\text{F}_2 \xrightarrow{2\text{F}_2, 270^\circ\text{C}} \text{UF}_6$
  - $\text{UO}_3 \xrightarrow{800^\circ\text{C}} \text{U}_3\text{O}_8 \xrightarrow{3 \text{ to } 5.67 \text{ F}_2, 370^\circ\text{C}} \text{UF}_6$
  - $\text{UO}_3 \xrightarrow{\text{HF}, 200^\circ\text{C}} \text{U}_3\text{O}_8 \xrightarrow{1.67 \text{ F}_2, 400^\circ\text{C}} \text{UF}_6$
  - $\text{UCl}_5 \xrightarrow{3\text{F}_2, -40^\circ\text{C}} \text{UF}_6$
  - $\text{Dry U compounds} \xrightarrow{\text{CoF}_3, >200^\circ\text{C}} \text{UF}_6$
  - $\text{UC}_2 \xrightarrow{7\text{F}_2, 350^\circ\text{C}} \text{UF}_6$
  - $\text{UC}_2 \xrightarrow{\text{Sublimation}} \text{UO}_2\text{F}_2 + \text{U} \xrightarrow{\text{O}_2, 800^\circ\text{C}} \text{UO}_2\text{F}_2 \xrightarrow{\text{HF}, 550^\circ\text{C}} \text{UF}_4 \xrightarrow{\text{F}_2, 250-400^\circ\text{C}} \text{UF}_6$
  - $\text{U} \xrightarrow{3\text{F}_2} \text{UF}_6$
  - $\text{U} \xrightarrow{5\text{F}_2, 400^\circ\text{C}} \text{UF}_6$



# Synthesis Parameters

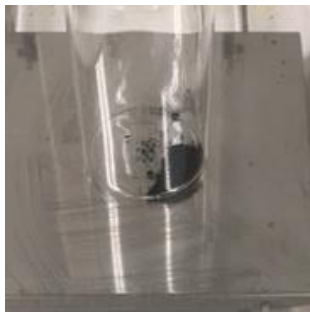
- Solid uranyl nitrate hexahydrate is dissolved in 8-10 mL water
- U-233 spike (U-233 dissolved in nitric acid and diluted in water) added
- 1 mL ammonium hydroxide (excess) added
  - Bright yellow precipitate forms immediately
- Centrifuged for 5-10 minutes
- Drop of ammonium hydroxide added to test
- Supernatant decanted off
- Solid transferred to crucible for heating



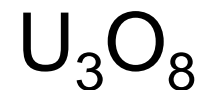
# Synthesis Parameters



- Requires inert atmosphere – H<sub>2</sub> gas flowing through MTI
- Slow temperature increase to 600 C
- Hold for 90 minutes
- Slow temperature decrease to room temperature



- Fastest synthesis
- Heat to 500 C for one hour in air
- Holding at temperature for one week showed little difference in structure on XRD



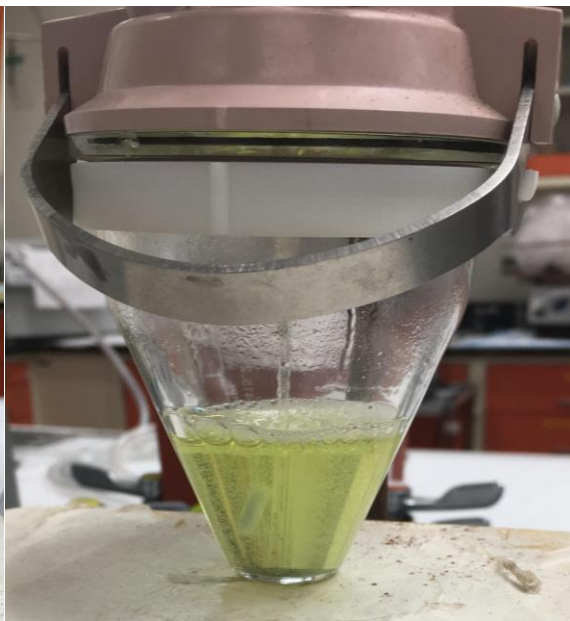
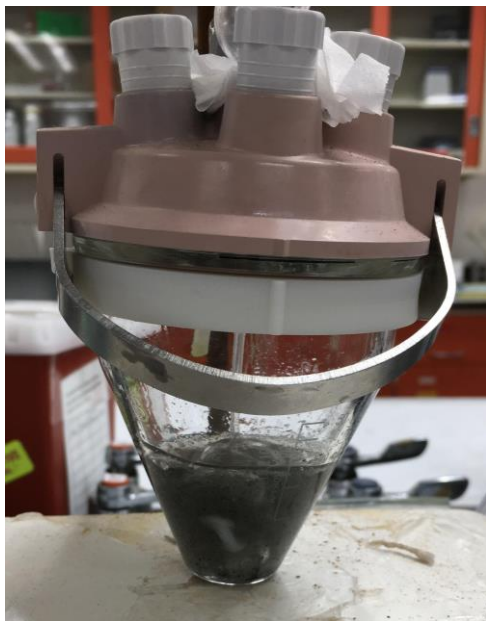
- Any U oxide if heated above ~750 C in air will revert to U<sub>3</sub>O<sub>8</sub>
- Rapid temperature increase to 800 C
- Hold for six hours
- Rapid temperature decrease to room temperature





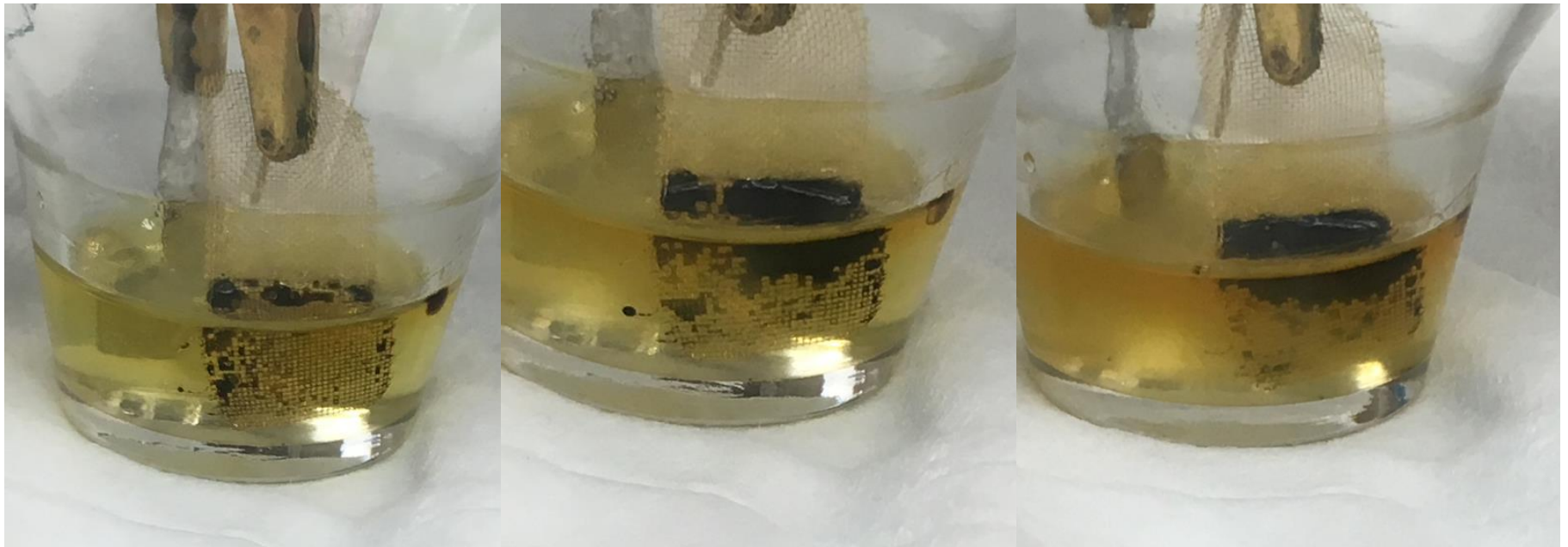
# Dissolution with Ozone

- Uranium oxide material is placed in ionic liquid solution
- ILs are bulky organic cation/anion pairs that are liquid at room temperatures
- Dissolution with compressed air and an ozone generator takes 1-2 days
- Electrochemical bulk amperometry deposits are fragile, do not cling to electrode



# Electrochemical Deposition on Gold Mesh

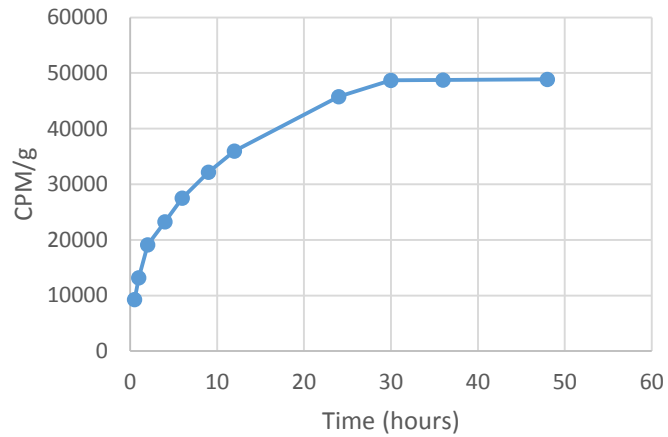
- Pulse deposition: alternating between “on” negative potential and “off” zero or positive potential
- Slower than bulk deposition: pictures at 48, 72, and 96 hours of pulse deposition



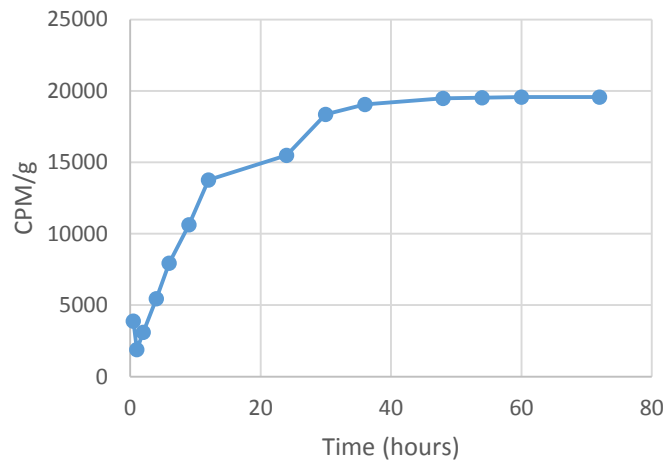


# LSC Results

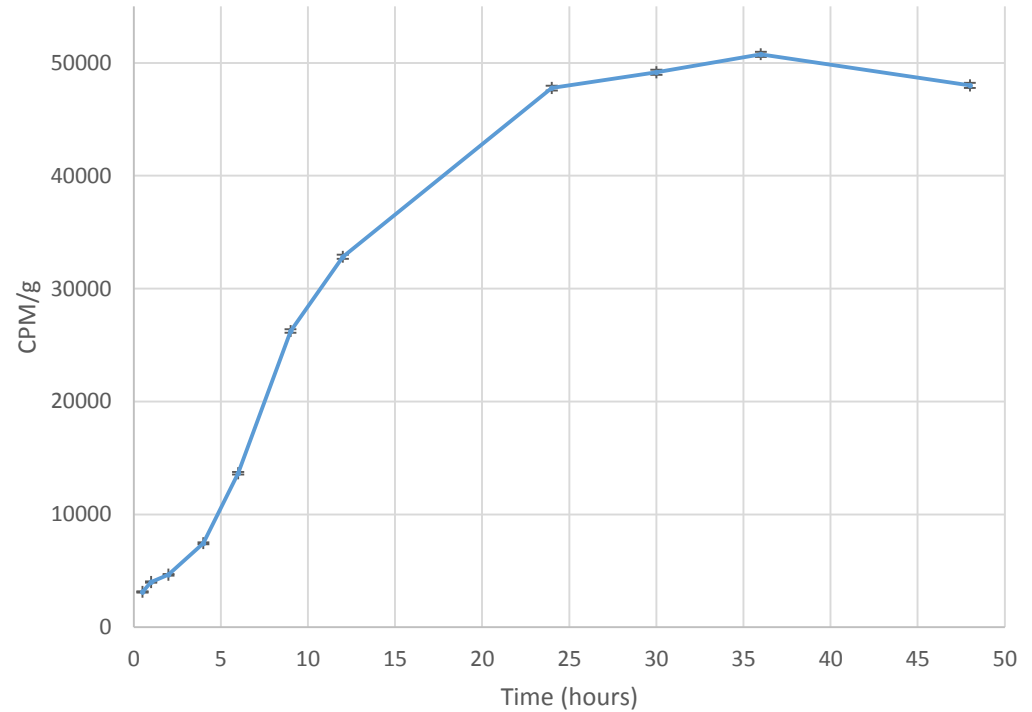
UO2



UO3

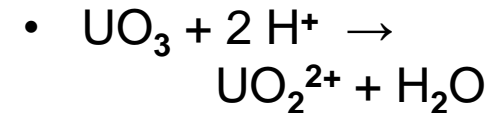
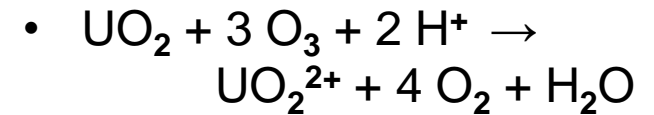
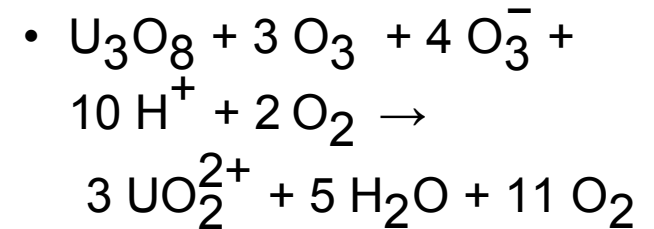
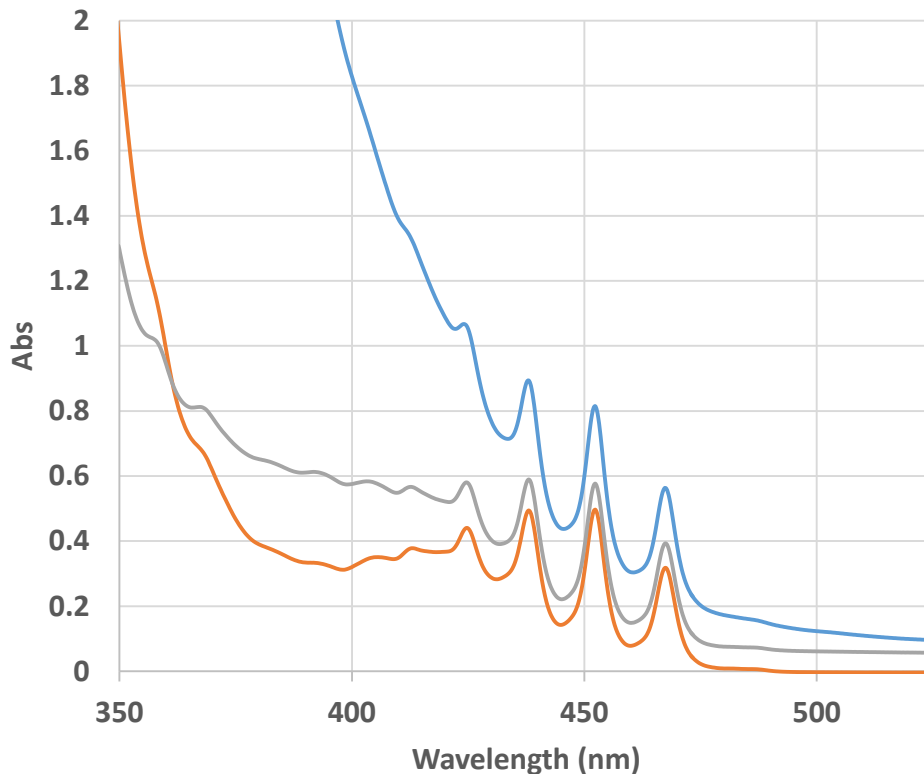


U3O8



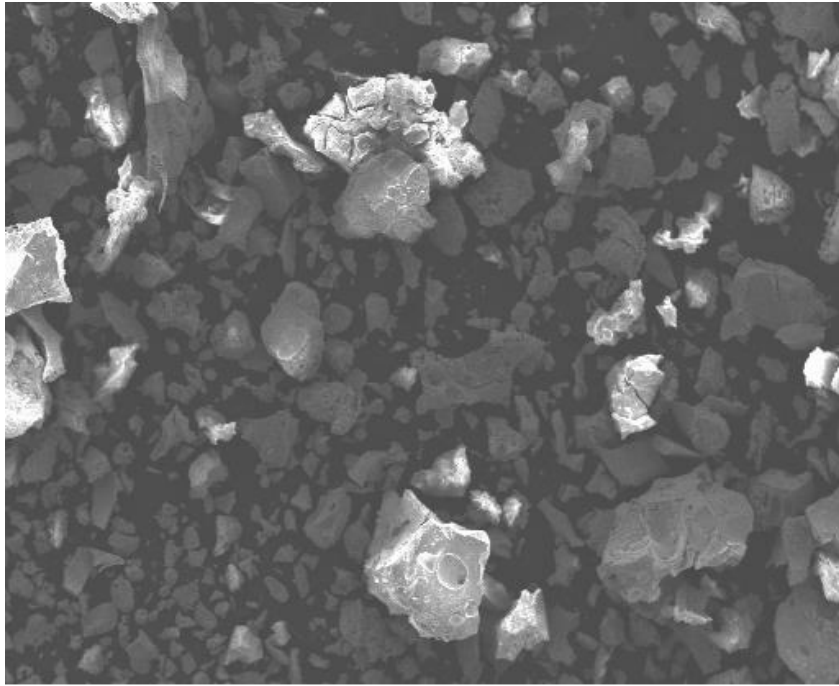
# UV-Vis Results

Uranium Synthesis Products

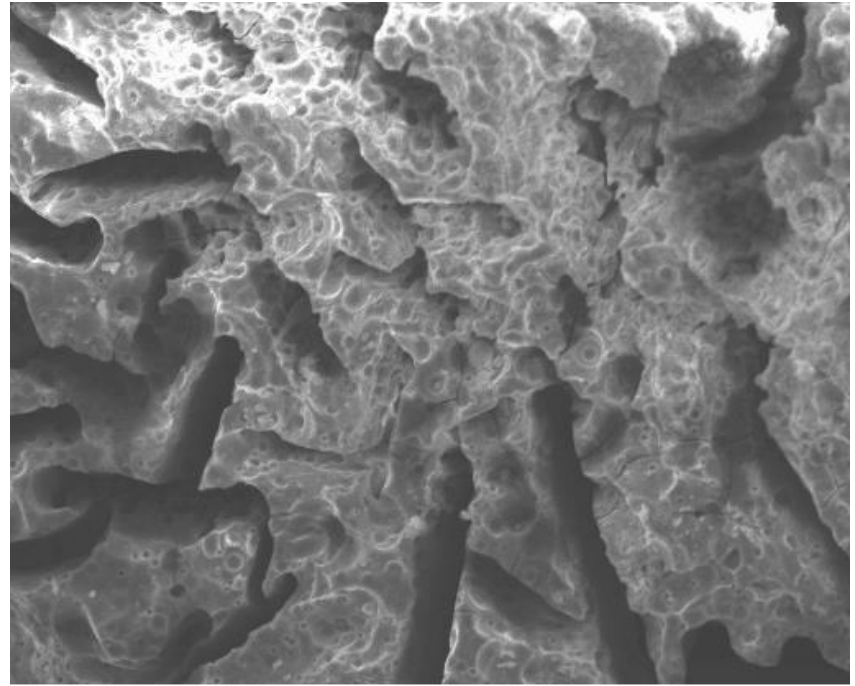


# Scanning Electron Microscopy Comparison

( $\text{U}_3\text{O}_8$  35x – left,  $\text{U}_3\text{O}_8$  1000x – right)



1mm



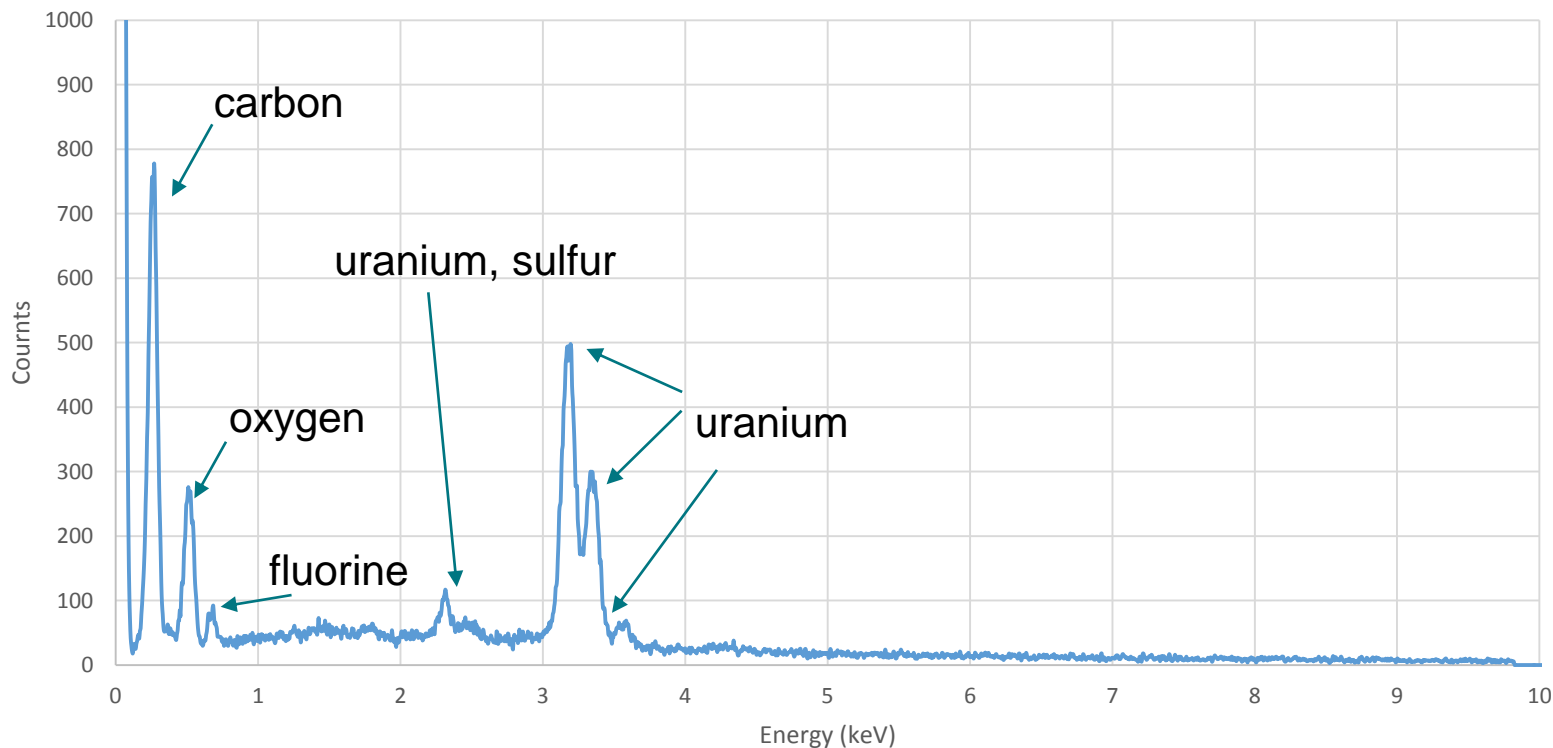
100 $\mu\text{m}$

# Scanning Electron Microscopy - EDX

Peak(s) from 2.1 to 2.6 keV are uranium and sulfur. Peaks from 3.0 to 4.0 are uranium.

$\text{U}_3\text{O}_8$  sample was collected for 300 seconds, background for 30 seconds (counts are proportional to collection time)

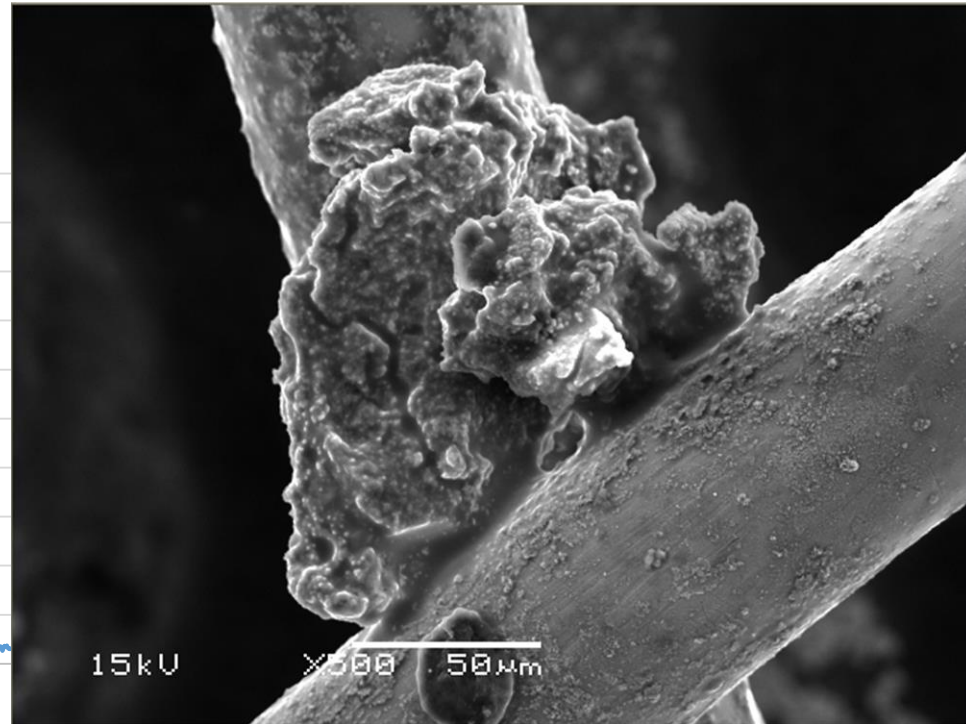
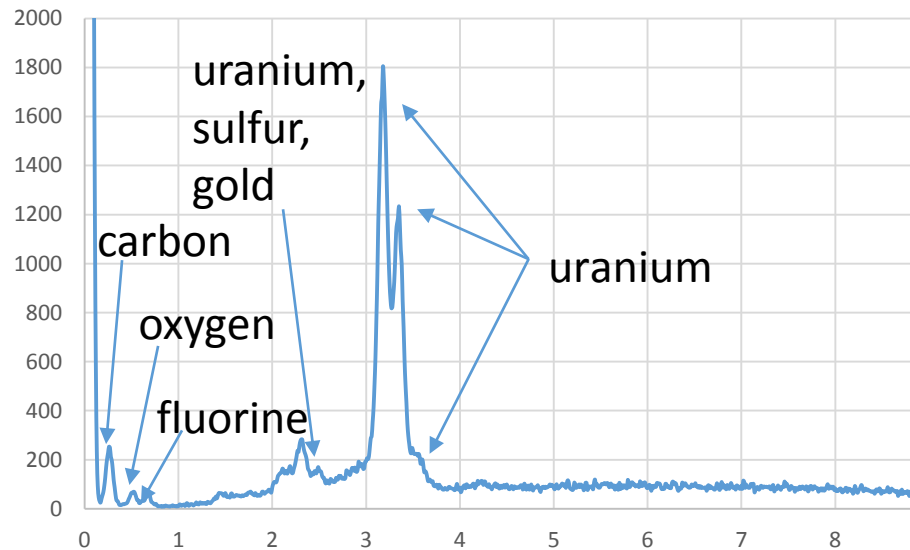
$\text{U}_3\text{O}_8$  at 1000x Dried on Carbon Tape



# Scanning Electron Microscopy of $\text{UO}_2$

Initial pulse deposition, followed by bulk deposition

SEM EDS 300 seconds, 500x Growth on Edge of Mesh



# Results

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- All three synthesized oxides were confirmed by XRD
- All oxides were successfully dissolved under atmospheric benchtop conditions
  - Visual dissolution occurs at different times for each oxide
    - $\text{UO}_2$  ~24 hours,  $\text{U}_3\text{O}_8$  ~36 hours,  $\text{UO}_3$  ~60 hours
- LSC shows most of the dissolution is happening in the first 12 hours, with full dissolution at 24-30 hours depending on the oxide
- UV-Vis shows each final product is uranyl ( $\text{UO}_2^{2+}$ )
- SEM/EDS indicate amorphous uranium oxide deposits



# The NSSC Experience

- Keepin Non-proliferations Summer School at LANL, summer 2017 (featuring the “School of Nukes” training program used by the IAEA)
- Introduction to my laboratory mentor, which led to receiving a Seaborg Fellowship at LANL, summer 2019
- Multiple UPR and NSSC consortium presentations, including a poster at the 2018 UPR meeting which won a best poster award
- New job as a Staff Scientist 2 position at LANL starting June!



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